Building Your EDI DESADV ASN(Advanced Ship Notice) and Labels

7/18/2024

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Lucid Motors Training Topics

1. Go No Go Checklist
2. Demand and Shipping Information Flows
3. ASN and Label Buildout
4. Lucid EDI Documentation

Lucid Motors EDI Documentation

Lucid Motors (compliance) Downloads

Please Note: there are no major changes reflected on June 10th specification updates. These are only clarifications and business rule changes.

Use these implementation guidelines and sample files as references to map your system to Lucid Motors (compliance) 's EDI requirements.

1 - ReadMe (Updated 10/19/2021) (PDF).
2 - Lucid EDIFACT Business Rules - Lucid Motors v5.11 (Updated 07/26/2023) (PDF).
3 - EDI Requirements (Legal).pdf (Updated 01/16/2024 (PDF).
4 - Lucid Supplier EDI Onboarding Flow.pptx (PDF).
5 - Lucid Motors ASN and Label Build Out 3.0 Portal Suppliers.pdf (PDF).
6 - Lucid Labeling Guidelines v1.0 (Updated on 06/15/2023) (PDF).
7 - CORP-PKG-MA-12910 Lucid Motors Supplier Packaging Guidelines - Rev 3.0-12910-3.pdf (PDF).
8 - Lucid EDI code List - 012221 V1 (Updated 01/25/2021) (XLSX).

Go No Go Checklist - Available on True Commerce Portal

Supplier MUST fill out to acknowledge they've read and understand Lucid Requirements by 15-Apr, or before sending their first Lucid shipment. Failure to do so may result in up to $1,000 (USD) non-compliant penalties per shipment

purpose other than to conduct business with Lucid Motors, its parents, subsidiaries, and affiliates, is expressly prohibited. Printed versions may be out of date, check for the latest version.

Checkpoints	Responsible for and Confirmed By		Supplier		Notes
	Lucid or True Commerce	Supplier Owner SME	Yes/No	Date	
True Commerce web portal Registration/Setup Complete	True Commerce Compliance or Support? Your Lucid GSM or Material	Account Owner or Logins			
True Commerce Training Conducted	True Commerce	Order Management Shipping / Logistics Accounts Receivable			
Supplier has downloaded and communicated ALL Lucid documentation to supplier SMEs	True Commerce	Order Management Shipping / Logistics Accounts Receivable			
Confirm Lucid Ship From and Payee Codes (6-digit)	Your Lucid GSM or Material Planner	Order Management Shipping / Logistics Accounts Receivable			Supplier Ship From Vendor Code: XXXXXX Payee Code: XXXXXX
Confirm Part Detail is setup and correct (web portal and SAP)	Your Lucid GSM or Material Planner	Order Management Shipping / Logistics Accounts Receivable			Number of Parts: Schedule Agreement Number(s):
UOM correct (each, KG, Pounds). Align with GSM/ MP for each part - especially for consumable product	Your Lucid GSM or Material Planner	Order Management Shipping / Logistics Accounts Receivable			Consumables UOM Correct?
Order Lot Size - Order Lot. Minimum Order (multiple of Order Lot). For example, if Lucid Order Lot size is 6, then Minimum Order should be in multiples of 6, not 13.	Your Lucid GSM or Material Planner	Order Management Shipping / Logistics Accounts Receivable			
Planning Time Fence, Firm Zones, and transit time for Demand been communicated?	Your Lucid GSM or Material Planner	Subject Matter Experts: Order Management Shipping / Logistics			
Supplier needs to understand difference between Lucid Purchasing Strategies (Framework POs 42XXXXXXXX; Schedule Agreements 55XXXXXXXX). Suppliers should contact Lucid GSM or Material Planner if they get a Proto Orders 45XXXXXXXX; Supplier needs to know any demand that is not on your web portal, cannot be used send invoices or ASNs. Manual demand is not eligible for EDI ASNs	Your Lucid GSM or Material Planner	Order Management Shipping / Logistics Accounts Receivable			

Go No Go Checklist - Available on True Commerce Portal

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Checkpoints:	Responsible for and Confirmed By		Supplier		Notes
TC UI Name: Lucid EDI only	Lucid or True Commerce CONTACT	Supplier Owner SME	Yes/No	Date	
Lucid has SLOC setup in place - without, Lucid will put supplier ASN processing at risk	Your Lucid GSM or Material Planner	NA			
PDS Packaging Data Sheet - Does supplier have them in place for all parts in demand?	Lucid Packaging Engineer	Shipping / Logistics			
Supplier can describe their Shipment Process: - Reference ASN and Label Build Out, Business Rules Document - Understands Physical shipment Structure & ASN Structure must match and based on PDS - Understands how to obtain Carrier Shipment Tracking Number, Transportation Mode, Carrier SCAC Code, Carrier Name and has completed carrier web portal training with Lucid Carriers - Understands ASN and Label Build Out - Understand application of Lucid's Labelling codes (1J - Cartons and Bulk Products; 5J Mixed Pallet Label; 6J Homogeneous Pallet Label) - Do supplier operations understand the relationship between these items above and their ability to build an accurate and timely ASN?	Lucid EDI Lucid Transportation Team for your location for carrier info Lucid Shipping Labels	Shipping / Logistics			
Does supplier know that inaccurate and untimely ASNs are subject to minimum $1,000 Non-Compliance Charge?	Lucid Logistics	Shipping / Logistics			**Inaccurate and Untimely ASNs are subject to minimum $1,000 per shipment non-compliance penalty.**
Does the supplier and Lucid Commercial Procurement and Material Planning know when 1st EDI demand message will be available on the web portal for suppliers to process?	Lucid GSM and Material Planner	Order Management Shipping / Logistics Accounts Receivable			Contact Lucid GSM/MP for timing of 1st send
Does the supplier and Lucid Commercial Procurement and Material Planning know first shipment date based on demand?	Lucid GSM and Material Planner	Order Management Shipping / Logistics Accounts Receivable			
Does the supplier and Lucid Commercial Procurement know what their Invoice terms are? (usually NET30 or NET 45)	Lucid AP	Accounts Receivable			Terms:
Supplier confirms they will send Invoices through True Auto Web Portal; Any paper invoices, the Invoice number must match the Invoice Number generated in the web portal	Lucid AP	Accounts Receivable			

Go No Go Checklist - Available on True Commerce Portal

Supplier MUST fill out to acknowledge they've read and understand Lucid Requirements by 15-Apr, or before sending their first Lucid shipment. Failure to do so may result in up to $1,000 (USD) non-compliant penalties per shipment

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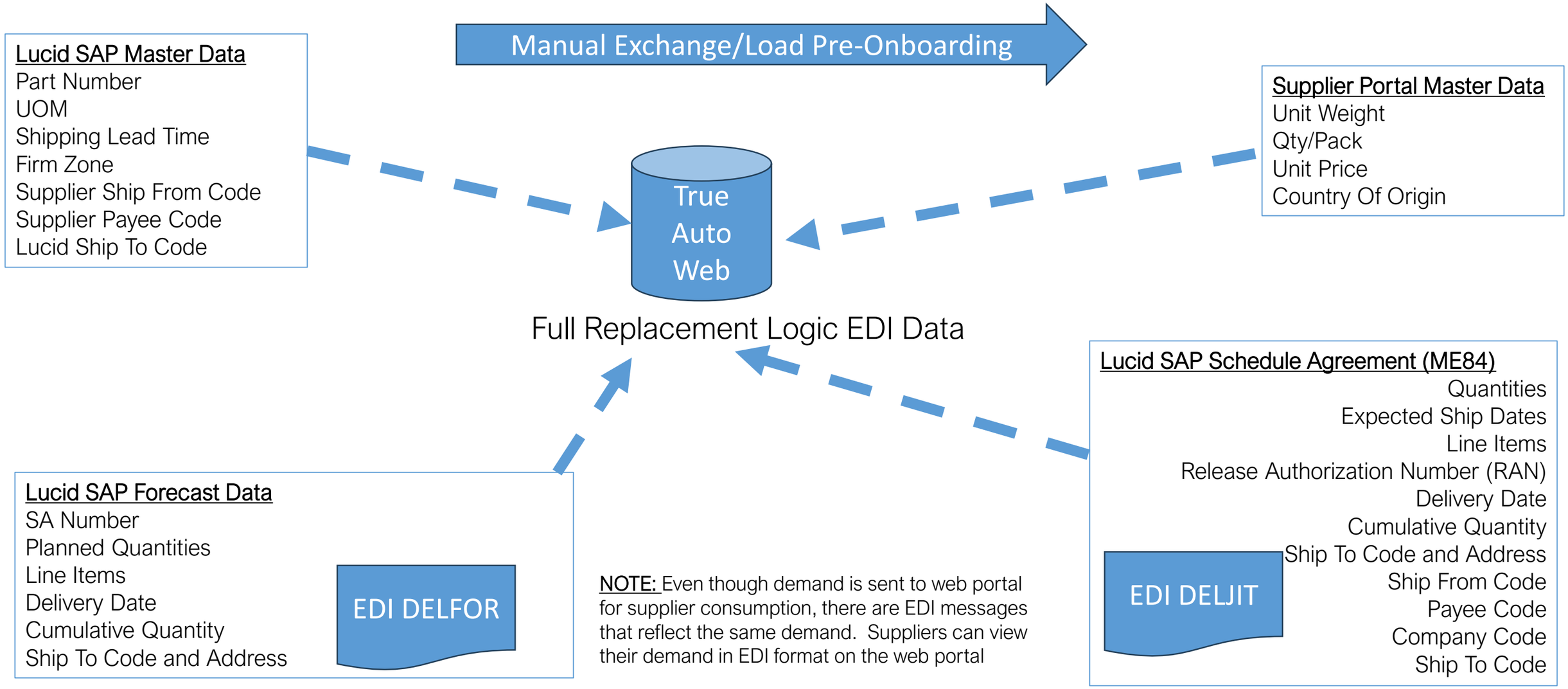
Checkpoints:	Responsible for and Confirmed By		Supplier		Notes
TC UI Name: Lucid EDI only	Lucid or True Commerce CONTACT	Supplier Owner SME	Yes/No	Date	
Supplier confirms they will send Invoices through True Auto Web Portal; Any paper invoices, the Invoice number must match the Invoice Number generated in the web portal	Lucid AP	Accounts Receivable			
Support Contacts once live with production EDI: trueauto@truecommerce.com, Escalation Only: edi@lucidmotors.com	True Commerce Support Lucid EDI (Escalation)	Subject Matter Experts: Order Management Shipping / Logistics Accounts Receivable			
Lucid Contacts Lucid Transportation Europe/KSA/Peru toddwest@lucidmotors.com (phasing out) NicolasOsouf@lucidmotors.com Mexico/Canada - paulrodriguez1@lucidmotors.com Asia - Allen Liou <AllenLiou@lucidmotors.com US - keithanacleto@lucidmotors.com Allen Liou- Asia Keith Anacleto - US GSM Commercial Procurement Packaging Engineer - Supplier should know and have Lucid Contact info from sourcing process Material Planner -					
FILL IN SUPPLIER CONTACT INFORMATION					
Supplier Contacts Account Representative - Order Management - Ship Op - Accounts Receivable -					

ASN Data Sources (Order Management)



ASN Data Sources (Shipping / Logistics, labelling)

PDS - Drives physical and ASN structure

Carton Quantities
Pallet Quantities
Homogeneous, Mixed, or Loose Label Type

Supplier Portal Order Data

Quantities
Dates
Line Items
Release Authorization Number (RAN)
Ship Date
Delivery Date
Cumulative Quantity
Ship To Code and Address
Ship From Code
Payee Code
Company Code
Ship To Code
Country of Origin

True Auto Web

Carrier/Transportation Information (Carrier Portal/Email)

Carrier Name
SCAC Code
Carrier Shipment Tracking Number / International BOL

Labels

Ship From Code
Part Number
Carton License
Quantity Plate/Handling Unit
Pallet License Plate/handling Unit
Ship From/Ship To Addressing,
Carton/Box Count
Country of origin

EDI DESADV ASN

NOTE: The ASN information you create on the portal generates an EDI ASN message to Lucid. Suppliers can view their ASNs in EDI format on the web portal

Building Lucid ASN (Advanced Ship Notice) and Shipping Labels

- PDS – Packaging Data Structure sheets
- DTM – Date Of Manufacture (DOM) (Contact your GSM if applicable)
- ASN must match physical shipment structure and the PDS (Packaging Data) Structure
- License Plate Values/Labels
    - Label License Plate Structure
    - Homogeneous Pallet (1 part per pallet)
    - Mixed Pallet (multiple parts per pallet)
    - Loose Bulk Pallet (1 box or item; large parts; gaylord boxes)
    - Multiple RANs (Requested Delivery Dates) for the same product on same pallet
- Capturing Shipment Tracking Numbers, SCAC Codes, Carrier Name, Transportation Mode

PDS – Packaging Data Structure – Defines Physical Shipment Structure

Palletized

Loose/Bulk

How do I know what my physical structure is?

Your Lucid Packaging Engineer should have worked with you to setup a Packaging Data Sheet (PDS) that shows how your cartons and pallets are physically constructed

- It tells you how many parts are in a carton
- What type of carton – Loose/Bulk, or Palletized (e.g., shows Palletized)
- How many cartons on a pallet
- Note: PDS Samples modified for sample purposes

Lucid Motors Packaging Data Submission Form

Date

Supplier Information

*Supplier Name ** Sample Supplier — *Supplier Number*

Form Initiator Information

*Contact Name ** — *Phone Number **

*Contact Email **

Part Information *Note: Dimensions refer to part in "shipping position", i.e. bundled and bagged, not "CAD position"*

*Part Description ** LUCID GOOD PART 40 LIMIT CHARACTERS LIMIT — *Part Number ** P11-12345-00

*Purchase Unit of Measure (ea, mm, etc.) ** EA — *Part Weight ** 92.48 lbs

Part Length (x) — *Part Width (y)* — *Part Height (z)*

Primary Packaging Information (Box-Level)

*Carton Length ** 62 in — *Carton Width ** 32 in

*Carton Height ** 39 in — *Carton Tare Weight* lbs

*Parts per carton ** 10 parts — *Carton Gross Weight ** 92.48 lbs

i.e. Standard pack size, QPC, Quantity, etc. — *Weight of individual box, with parts*

Lucid Carton Name — *Type of Carton*

Board Strength — *Flute Size* lbs/f/in

Type of Dunnage — *Dunnage Material*

Unit Load Packaging Information

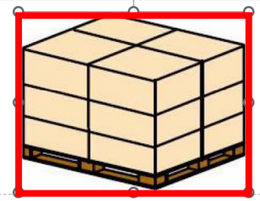
*Cartons per Layer ** 3 cartons — *Layers Per Pallet ** 3 layers

Calculation: Parts Per Unit Load 90 parts

Calculation: Unit Load Weight lbs — Total Pack Cost $ 62.66

Lucid Motors Packaging Data

Picture of Box Exterior - Open* — ***Picure of Unitized Load***



Lucid Motors Packaging Data Submission Form

Date

Supplier Information

*Supplier Name ** Sample Supplier — *Supplier Number*

Form Initiator Information

*Contact Name ** — *Phone Number **

*Contact Email **

Part Information *Note: Dimensions refer to part in "shipping position", i.e. bundled and bagged, not "CAD position"*

*Part Description ** LUCID LOOSE BULK PART 40 CHARACTER LIMIT — *Part Number ** P11-98765-00

*Purchase Unit of Measure (ea, mm, etc.) ** EA — *Part Weight ** 92.48 lbs

Part Length (x) — *Part Width (y)* — *Part Height (z)*

Primary Packaging Information (Box-Level)

*Carton Length ** 62 in — *Carton Width ** 32 in

*Carton Height ** 39 in — *Carton Tare Weight* lbs

*Parts per carton ** 1 parts — *Carton Gross Weight ** 92.48 lbs

i.e. Standard pack size, QPC, Quantity, etc. — *Weight of individual box, with parts*

Lucid Carton Name — *Type of Carton*

Board Strength — *Flute Size* lbs/f/in

Type of Dunnage — *Dunnage Material*

Unit Load Packaging Information

*Cartons per Layer ** 1 cartons — *Layers Per Pallet ** 1 layers

Calculation: Parts Per Unit Load 1 parts

Calculation: Unit Load Weight lbs — Total Pack Cost $ 62.66

Lucid Motors Packaging Data

Picture of Box Exterior - Open* — ***Picure of Unitized Load***

Physical Structure

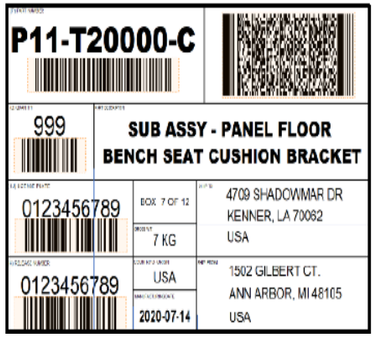
Building Lucid DESADV ASN (Advanced Ship Notice)

Shipment Prep/Palletization
- Master Pallets
- Mixed Pallets
- Boxes
- Label Creation
  - 1J Carton/Box
  - 5J Mixed Pallet
  - 6J Master Pallet

Pallet Labels

ASN Buildout
- Release Authorization Number **RAN**
- Purchase Order Number
- Labels/License Plates
- SCAC Code
- Carrier Shipment Tracking Number
- ASN Number

Lucid EDI ASN



Carton Labels

If you use your own label software - License Plate / Handling Unit / Labels for Pallet and Carton Identification

Value consists of these elements:

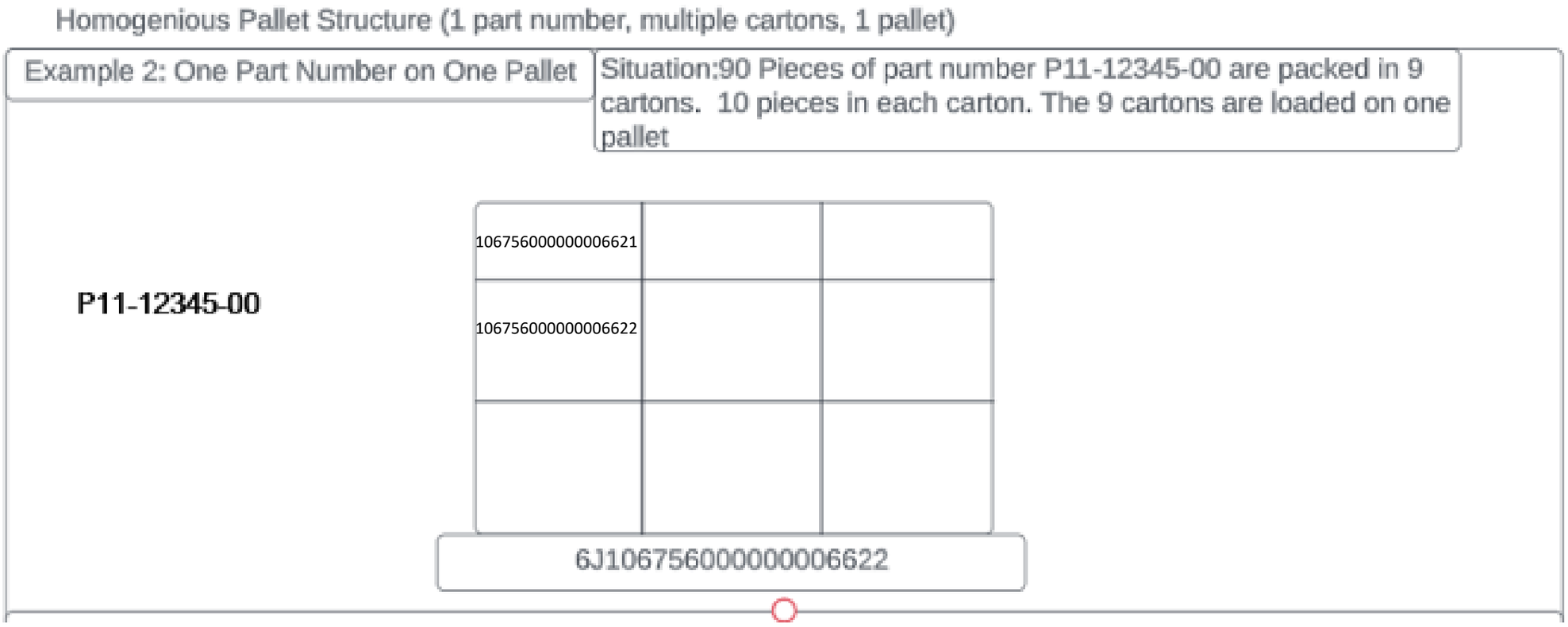
Example: 6J123456000000000001

- **2-digit Data Identifier Master Pallet=6J, Mixed Pallet=5J; Single Carton/Box=1J**
- **Your Supplier Ship From Number. No leading zeros before this value.**
- **Label Serial Number padded out so entire GIR value = 20 characters.**
- See Lucid Labelling Guidelines available from TC site

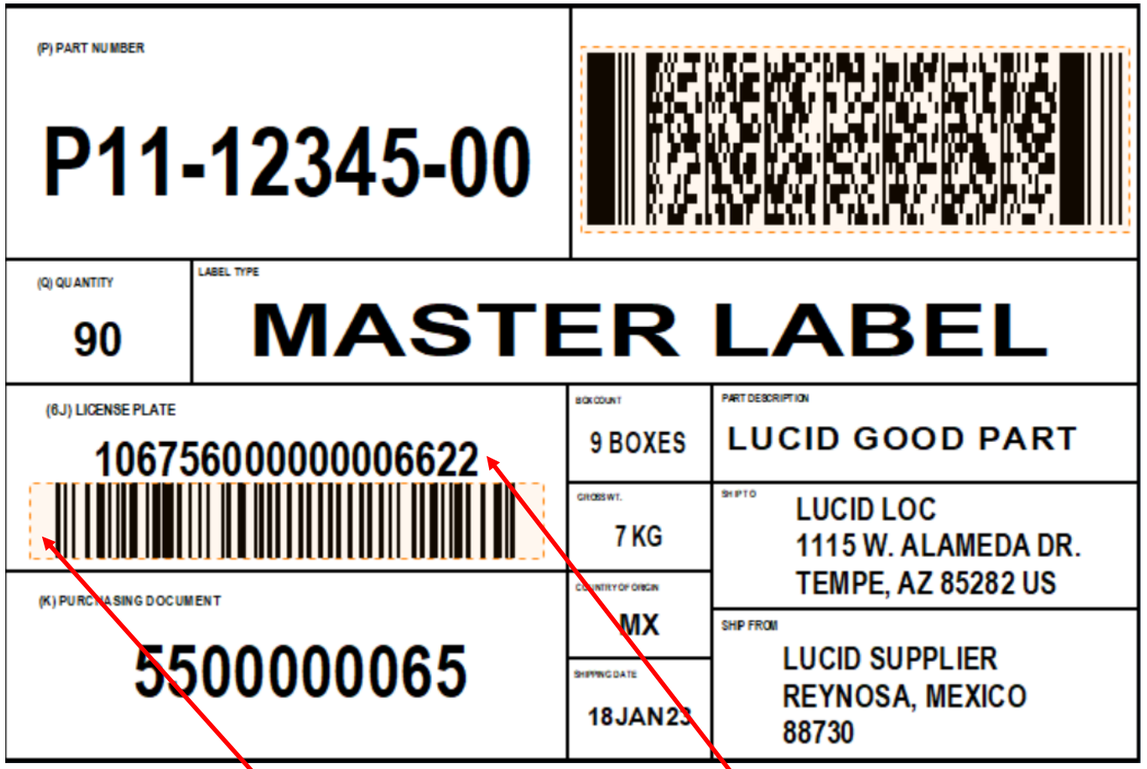
DOM - Date Of Manufacture

DOM - Date Of Manufacture - The date the part is manufactured

ASN Homogeneous Pallet – One Part Number on the pallet



ASN Homogeneous Pallet Labelling (only one part) and Carton Labels



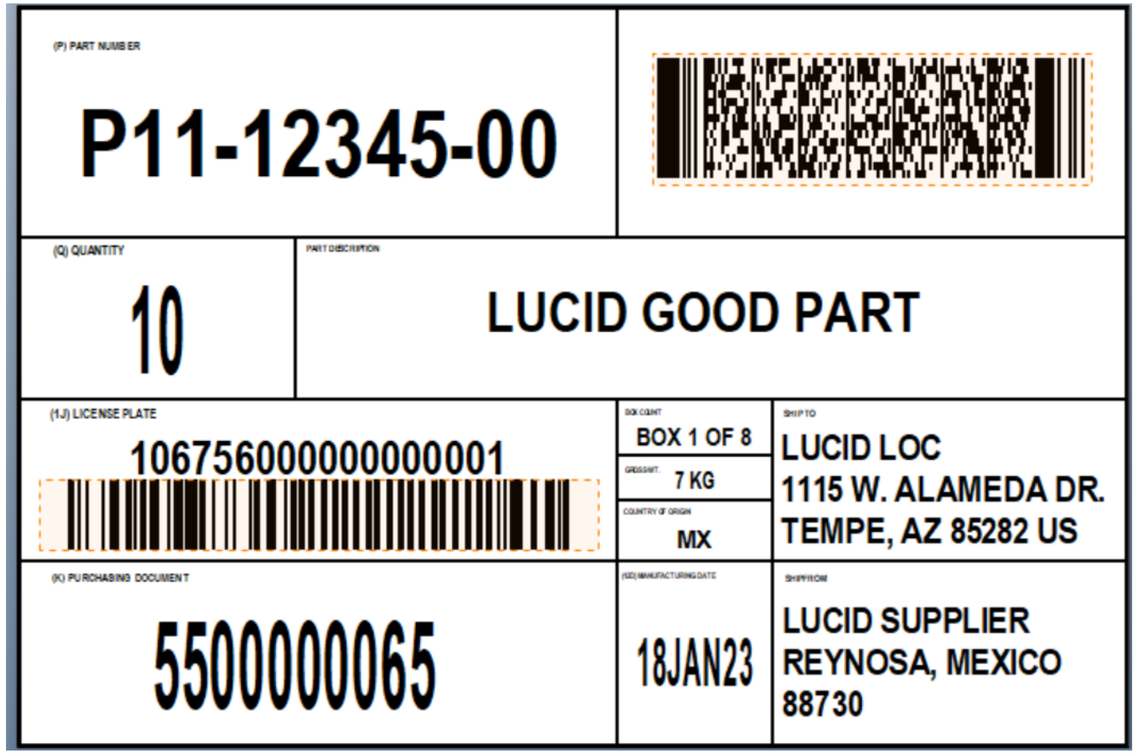
Scanned 1D barcode value 20 characters Includes 2-digit Data Identifier

6J106756000000006622 – This is the HU

Printed value 18 characters without 2-digit Data Identifier

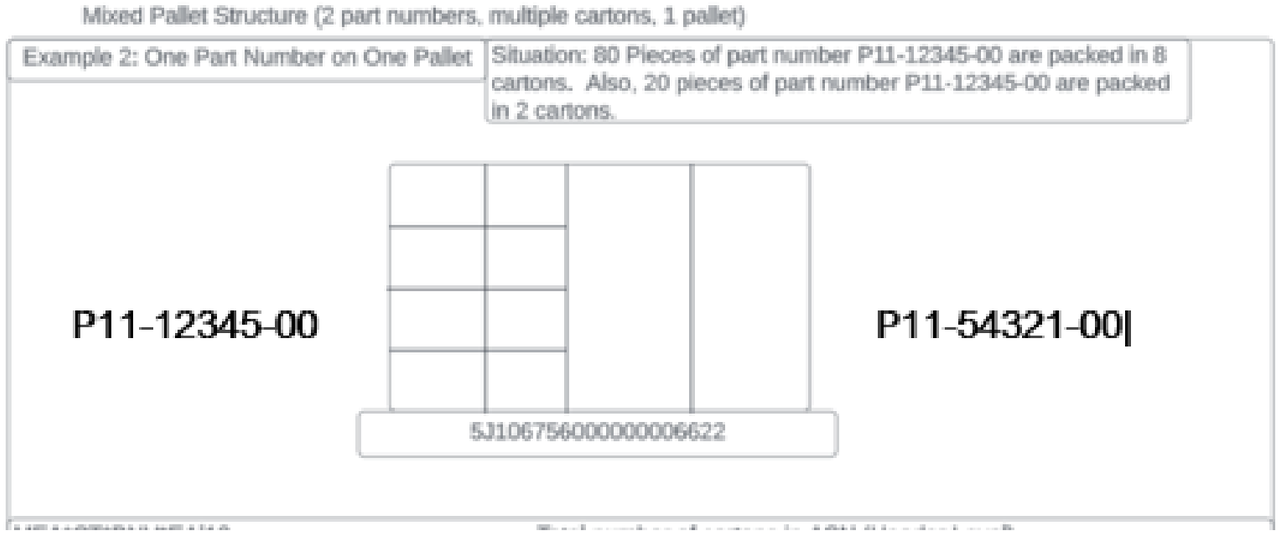
106756000000006622 - This is the Handling Unit (HU)

Master Label applied to pallet on adjacent corners



One label applied to each carton

Mixed Pallet Structure Labels - 2 part numbers, multiple cartons, 1 pallet



LABEL TYPE
MIXED LOAD

(5J) LICENSE PLATE
10675600000000006622

SHIP TO
LUCID LOC
1115 W. ALAMEDA DR.
TEMPE, AZ 85282

(V) SUPPLIER NUMBER
106756

SHIP FROM
LUCID SUPPLIER
REYNOSA, MEXICO
88730

SHIPPING DATE
18JAN23

(P) PART NUMBER
P11-12345-00

(Q) QUANTITY
10

PART DESCRIPTION
LUCID GOOD PART

(1J) LICENSE PLATE
10675600000000001

BOX CONT
BOX 1 OF 8

GROSS WT
7 KG

COUNTRY OF ORIGIN
MX

SHIP TO
LUCID LOC
1115 W. ALAMEDA DR.
TEMPE, AZ 85282 US

(K) PURCHASING DOCUMENT
5500000065

(6D) MANUFACTURING DATE
18JAN23

SHIP FROM
LUCID SUPPLIER
REYNOSA, MEXICO
88730

(P) PART NUMBER
P11-54321-00

(Q) QUANTITY
10

PART DESCRIPTION
LUCID TEST PART

(1J) LICENSE PLATE
10675600000000009

BOX CONT
BOX 1 OF 2

GROSS WT
7 KG

COUNTRY OF ORIGIN
MX

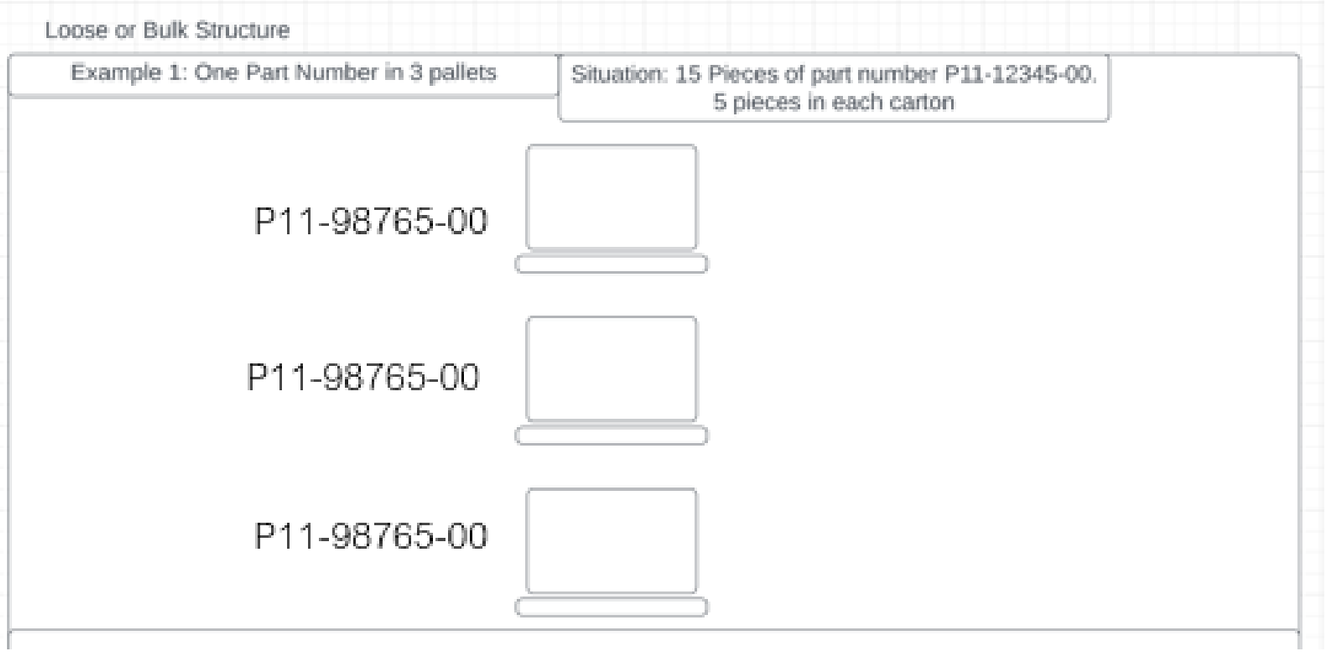
SHIP TO
LUCID LOC
1115 W. ALAMEDA DR.
TEMPE, AZ 85282 US

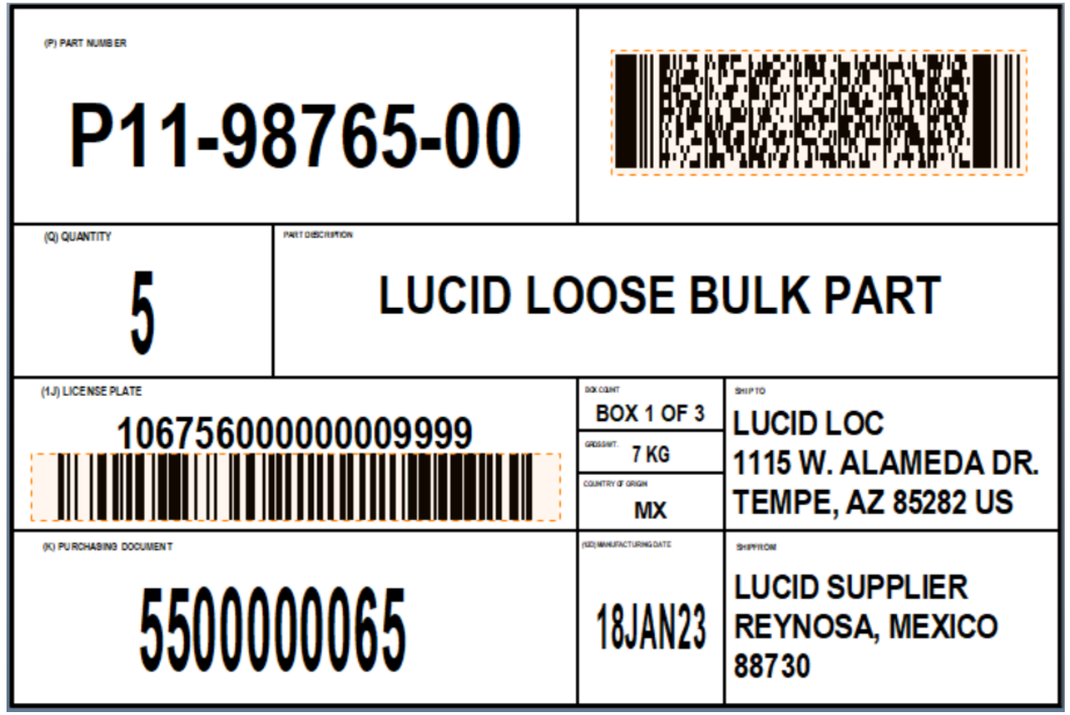
(K) PURCHASING DOCUMENT
5500000065

(6D) MANUFACTURING DATE
18JAN23

SHIP FROM
LUCID SUPPLIER
REYNOSA, MEXICO
88730

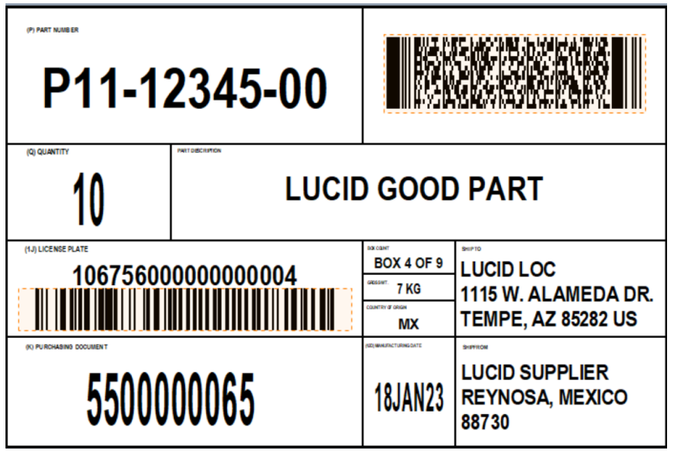
Loose or Bulk Structure Labels



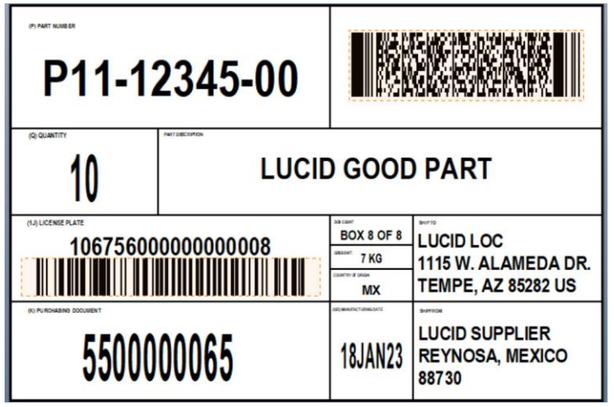


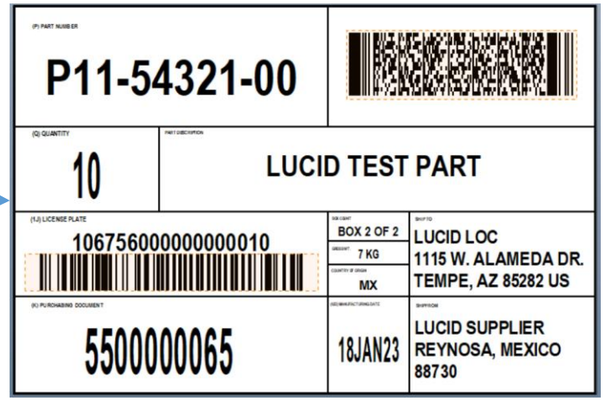
Multiple Pallets - Homogenous and Mixed Label

Homogenous



Mixed





Carrier Shipment Tracking Capture and Reporting - Domestic North America Shipments

Shipment Tracking Numbers Domestic North America (Canada, US and Mexico)

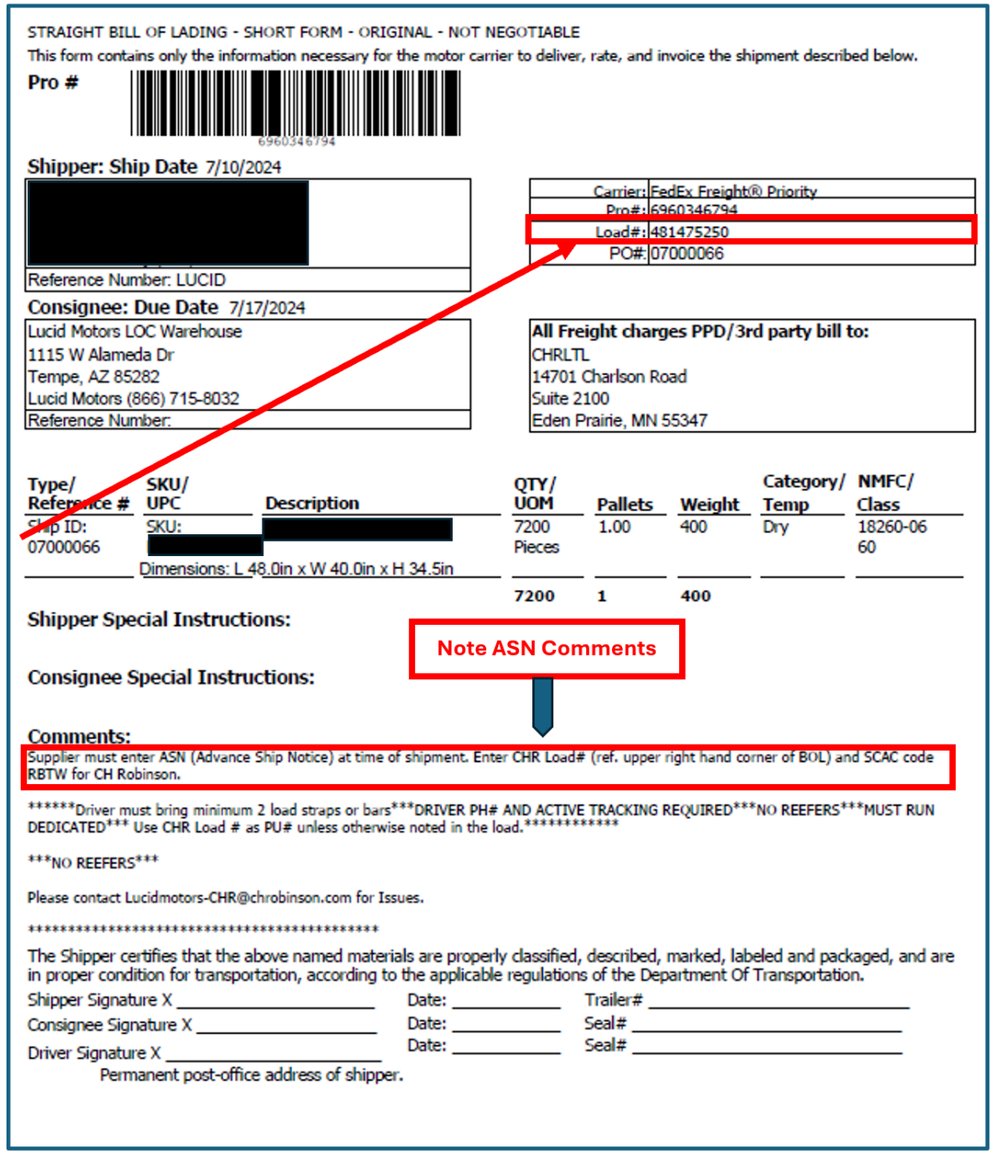
Your Lucid shipping carrier should provide you with all the tracking numbers you need for EDI during your transportation pickup arrangements. If you are not sure, contact carrier and confirm.

- CH Robinson Load Number is the carrier shipment tracking number. CHR provides the carrier shipment tracking number via their shipping portal and sends email confirmation.
- You MUST ensure the CHR Load Number flows from your shipping system to the EDI subsystem in the RFF:ZZZ field.
- The ASN number should NOT be used for any other tracking number in the DESADV (ASN Advanced Shipment Notice) RFF segment.

The CHR Load Number is found on the upper right-hand side of document and also accessible in CHR's portal. Carrier shipment tracking number information must be entered in your ASN along with the correct SCAC code.

Transportation Mode, Carrier name, and SCAC codes (TDT segment) must be provided, or Lucid will reject your ASN.

CHR SCAC code = RBTW



STRAIGHT BILL OF LADING - SHORT FORM - ORIGINAL - NOT NEGOTIABLE

This form contains only the information necessary for the motor carrier to deliver, rate, and invoice the shipment described below.

Pro # 6960346794

Shipper: Ship Date 7/10/2024

[redacted]

Reference Number: LUCID

Carrier: FedEx Freight® Priority
Pro#: 6960346794
Load#: 481475250
PO#: 07000066

Consignee: Due Date 7/17/2024

Lucid Motors LOC Warehouse
1115 W Alameda Dr
Tempe, AZ 85282
Lucid Motors (866) 715-8032
Reference Number:

All Freight charges PPD/3rd party bill to:
CHRLTL
14701 Charlson Road
Suite 2100
Eden Prairie, MN 55347

Type/ Reference #	SKU/ UPC	Description	QTY/ UOM	Pallets	Weight	Category/ Temp	NMFC/ Class
Ship ID: 07000066	SKU: [redacted]		7200 Pieces	1.00	400	Dry	18260-06 60
	Dimensions: L 48.0in x W 40.0in x H 34.5in						
			7200	1	400		

Shipper Special Instructions:

Consignee Special Instructions:

Note ASN Comments

Comments:

Supplier must enter ASN (Advance Ship Notice) at time of shipment. Enter CHR Load# (ref. upper right hand corner of BOL) and SCAC code RBTW for CH Robinson.

******Driver must bring minimum 2 load straps or bars***DRIVER PH# AND ACTIVE TRACKING REQUIRED***NO REEFERS***MUST RUN DEDICATED*** Use CHR Load # as PU# unless otherwise noted in the load.**********

NO REEFERS

Please contact Lucidmotors-CHR@chrobinson.com for Issues.

****

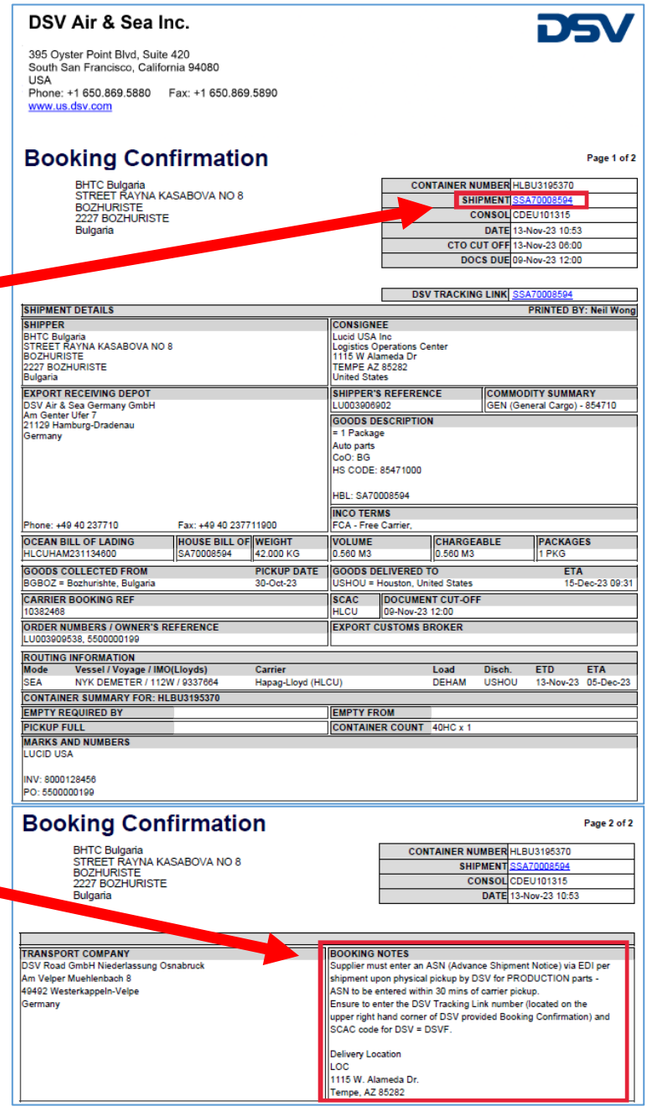
The Shipper certifies that the above named materials are properly classified, described, marked, labeled and packaged, and are in proper condition for transportation, according to the applicable regulations of the Department Of Transportation.

Shipper Signature X _____ Date: _____ Trailer# _____
Consignee Signature X _____ Date: _____ Seal# _____
Driver Signature X _____ Date: _____ Seal# _____
Permanent post-office address of shipper.

Carrier Shipment Tracking Number Capture and Reporting - International Ocean and Air **DSV**

Shipment Tracking Numbers International Ocean and Air

- DBS Is one of multiple Lucid international carriers.
- DBS provides their Carrier Shipment Tracking Number via their shipping portal and sends confirmation via email.
- You MUST ensure the DSV Carrier Shipment Tracking Number flows from your shipping system to the EDI subsystem in the RFF:ZZZ field. Your Airway or House Bill goes in the RFF:BH segment.
- When Suppliers ship Internationally, they must ensure the ASN contains the SCAC, Carrier Shipment Tracking Number, Transportation Mode (e.g., air, boat, truck, parcel, hand carry), or Lucid will reject your ASN.
- The ASN number should NOT be used for any other tracking number.
- DVS SCAC code = **DSVF**



DSV Air & Sea Inc.

395 Oyster Point Blvd, Suite 420
South San Francisco, California 94080
USA
Phone: +1 650.869.5880 Fax: +1 650.869.5890
www.us.dsv.com

Booking Confirmation

Page 1 of 2

BHTC Bulgaria
STREET RAYNA KASABOVA NO 8
BOZHURISTE
2227 BOZHURISTE
Bulgaria

CONTAINER NUMBER	HLBU3195370
SHIPMENT	SSA70008594
CONSOL	CDEU101315
DATE	13-Nov-23 10:53
CTO CUT OFF	13-Nov-23 06:00
DOCS DUE	09-Nov-23 12:00

DSV TRACKING LINK: SSA70008594

SHIPMENT DETAILS — PRINTED BY: Neil Wong

SHIPPER
BHTC Bulgaria
STREET RAYNA KASABOVA NO 8
BOZHURISTE
2227 BOZHURISTE
Bulgaria

CONSIGNEE
Lucid USA Inc
Logistics Operations Center
1115 W Alameda Dr
TEMPE AZ 85282
United States

EXPORT RECEIVING DEPOT
DSV Air & Sea Germany GmbH
Am Genter Ufer 7
21129 Hamburg-Dradenau
Germany
Phone: +49 40 237710 Fax: +49 40 237711900

SHIPPER'S REFERENCE: LU003906902

COMMODITY SUMMARY: GEN (General Cargo) - 854710

GOODS DESCRIPTION
= 1 Package
Auto parts
CoO: BG
HS CODE: 85471000

HBL: SA70008594

INCO TERMS: FCA - Free Carrier,

OCEAN BILL OF LADING	HOUSE BILL OF	WEIGHT	VOLUME	CHARGEABLE	PACKAGES
HLCUHAM231134600	SA70008594	42.000 KG	0.560 M3	0.560 M3	1 PKG

GOODS COLLECTED FROM	PICKUP DATE	GOODS DELIVERED TO	ETA
BGBOZ = Bozhurishte, Bulgaria	30-Oct-23	USHOU = Houston, United States	15-Dec-23 09:31

CARRIER BOOKING REF	SCAC	DOCUMENT CUT-OFF
10382468	HLCU	09-Nov-23 12:00

ORDER NUMBERS / OWNER'S REFERENCE: LU003909538, 5500000199

EXPORT CUSTOMS BROKER

ROUTING INFORMATION

Mode	Vessel / Voyage / IMO(Lloyds)	Carrier	Load	Disch.	ETD	ETA
SEA	NYK DEMETER / 112W / 9337664	Hapag-Lloyd (HLCU)	DEHAM	USHOU	13-Nov-23	05-Dec-23

CONTAINER SUMMARY FOR: HLBU3195370

EMPTY REQUIRED BY

EMPTY FROM

PICKUP FULL

CONTAINER COUNT: 40HC x 1

MARKS AND NUMBERS
LUCID USA

INV: 8000128456
PO: 5500000199

Booking Confirmation

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BHTC Bulgaria
STREET RAYNA KASABOVA NO 8
BOZHURISTE
2227 BOZHURISTE
Bulgaria

CONTAINER NUMBER	HLBU3195370
SHIPMENT	SSA70008594
CONSOL	CDEU101315
DATE	13-Nov-23 10:53

TRANSPORT COMPANY
DSV Road GmbH Niederlassung Osnabruck
Am Velper Muehlenbach 8
49492 Westerkappeln-Velpe
Germany

BOOKING NOTES
Supplier must enter an ASN (Advance Shipment Notice) via EDI per shipment upon physical pickup by DSV for PRODUCTION parts - ASN to be entered within 30 mins of carrier pickup.
Ensure to enter the DSV Tracking Link number (located on the upper right hand corner of DSV provided Booking Confirmation) and SCAC code for DSV = DSVF.

Delivery Location
LOC
1115 W. Alameda Dr.
Tempe, AZ 85282

NOTE: For Fedex shipments, Lucid provides your shipping operations with a FEDEX label. Use that number in your RFF:ZZZ segment as your tracking number

Lucid's carriers are subject to change, it is incumbent upon supplier shipping operations to ensure they know how to capture the shipment tracking information Lucid requires for your ASN. Lucid carriers are well-versed and aware of the importance to Lucid of providing this tracking information. If you have carrier questions, contact them directly, or your Lucid Transportation rep.